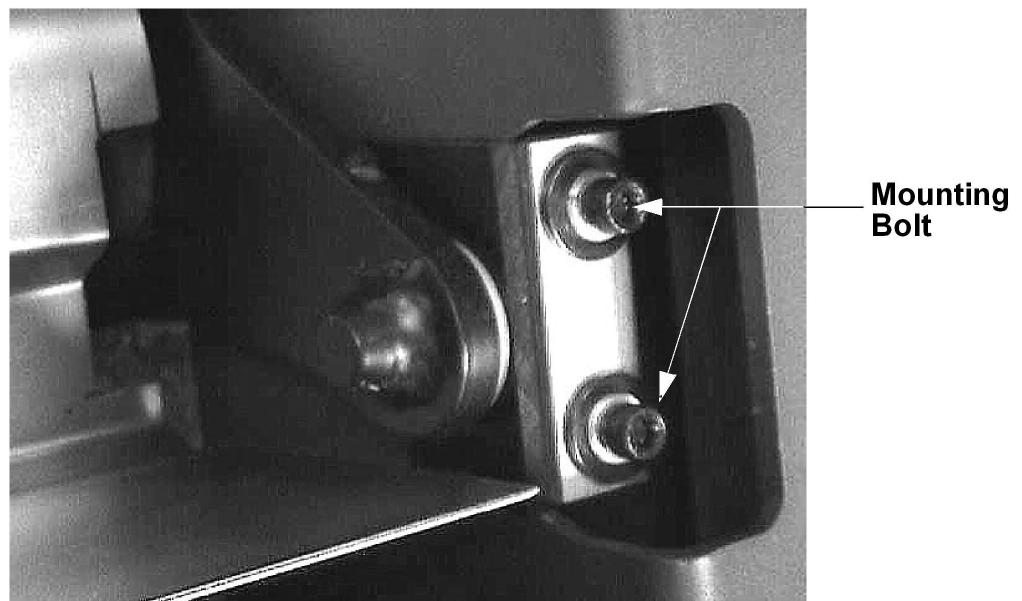


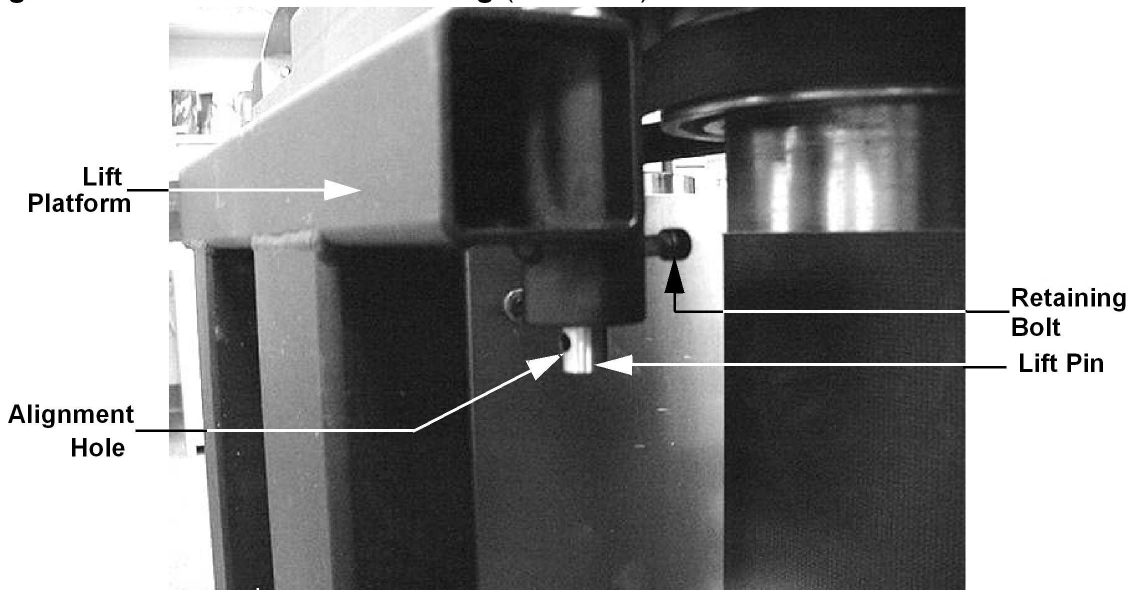
Procedure 6.2 ó Replacing the Lift Platform

1. Set the treadmill circuit breaker in the ioffi position. Remove the AC line cord from the AC outlet.
2. Remove the treadmill hood. Carefully, lay the treadmill on itís right side.
3. Remove the hitch pin and clevis pin that fastens the lift motor tube to the lift platform. While the lift tube is not fastened to the lift platform, care must be taken to not allow the lift tube to rotate. If the lift tube rotates, the lift motor must be re-calibrated per Procedure 4.1.
4. **For version 1 & 2 units continue with step 5. Skip to step 8 for version 3 units.**
5. Remove the four bolts (2 each side) that fasten the lift platform to the treadmill frame. See Diagram 6.1. Remove the lift platform from the treadmill.

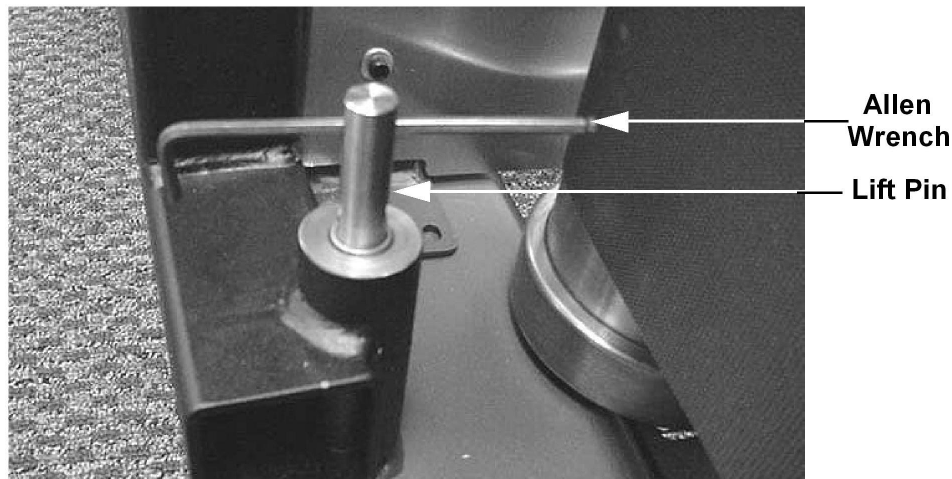
Diagram 6.1 ó Lift Platform Mounting (version 1 & 2)



6. Set the replacement lift platform in itís mounting position. Start all four lift platform bolts. Securely tighten all four lift platform bolts.
7. Fasten the lift platform to the lift motor tube with the clevis and hitch pins removed in step 3. Do not allow the lift tube to rotate. Skip to step 18.
8. Remove the lift platform retaining bolt from both the left and right hand side of the lift platform. See diagram 6.2.

Diagram 6.2 - Lift Platform Mounting (version 3)

9. Slide a 5/32 inch allen wrench or similar slender tool into the alignment hole as shown in Diagram 6.3. Pull the right hand (lower) lift pin out of the treadmill frame.

Diagram 6.3 - Lift Pin Removal

10. Pull the left hand (upper) lift pin out of the treadmill frame in the same manner as in step 9. Remove the lift platform from the treadmill.
11. Remove both wheels from the lift platform and re-mount them on the replacement lift platform.
12. Set the replacement lift platform in its mounting position. Slide the allen wrench into the right hand lower lift pin alignment hole as shown in Diagram 6.3. Carefully, align the lift pin with its mating bushing in the treadmill frame and tap the lift platform into the frame bushing with a rubber mallet. The pin should be in as far as possible while still allowing the allen wrench to be easily removed.

13. Slide the allen wrench into the left hand (upper) lift pin alignment hole and tap the lift pin into its frame bushing as described in step 12.
14. Slide the retaining bolt into its mounting hole and apply slight inward pressure on the retaining bolt. Rotate the lift pin using the allen wrench until you feel the retaining bolt drop into its chamfered and threaded hole in the lift pin. Hand thread the retaining bolt into the lift pin as far as possible. Care must be taken to ensure that you do not cross thread the retaining bolt.
15. Hand thread the right hand (lower) retaining bolt into the lift platform as described in step 14.
16. Tighten both lift platform retaining bolts.
17. Fasten the lift motor tube to the lift platform with the clevis pin and hitch pin removed in step 3.
18. Check treadmill operation per Procedure 3.